#### Majpell the vapour control layer for roof, wall and ceiling structures



Article no. 8510-150050Roll: width x length: 1.5 m x 50 m = 75 m<sup>2</sup> Weight: 11 kg

PO layer, reinforced with PP fibres, thickness 0.4 mm Weight per unit area: 130 g/m<sup>2</sup> C  $\varepsilon$ , EN 13984, type A

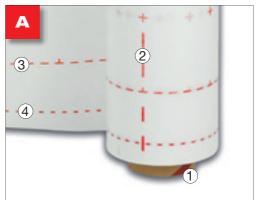
UV-stable up to 3 months

Fire behaviour: class E (according to EN 13501-1)  $s_d$  value: 5 m, protects the structure permanently against moisture

- for the between-rafter insulation, above-rafter insulation and renovation from the outside
   3 applications with just 1 vapour control layer
- flexible and dimensionally stable can be laid quickly, easily and without wrinkles



## **Tips and Tricks**



- **Protruding roll core** (1) protects Majpell right up to the last metre
- The cutting aid, (2) laying aid (3) and bonding aid (4) save time



## **Airtight** finish from the inside

**Twinet**\* double-sided adhesive tape for the pre-installation of vapour control layers on hard substrates



- ✓ double-sided quick, safe installation no stapler needed
- hand-tearable saves time
- ✓ extremely strong adhesion highly resistant to ageing

Article no. 6610-2050 Carton: 10 rolls, roll: width x length: 20 mm x 50 m Hand-tearable, non-woven carrier, 0.35 mm thick Twinet is not suitable for permanent load-bearing applications. After installation, the vapour control layer must be additionally fastened, e.g. using jack rafters, counter battens, facing.

#### Mounting the vapour control layer on metal substructures



Use double-sided adhesive SIGA-Twinet when mounting Majpell on metal substructures

Saves time



- Unroll Majpell, cut it to the correct size
- Stick it down with the smooth side and the writing facing you
- It does not need to be slack
- Overlap the sheets by approx. 10 cm



- Stick Majpell down with the smooth side and the writing facing you
- It does not need to be slack
- Overlap the sheets by approx. 10 cm

### Mounting the vapour control layer on wooden substructures



Use double-sided adhesive SIGA-Twinet when mounting Majpell onto wooden substructures

Avoids leaky stapling points



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• Unroll Majpell and cut it to size

After adhesion:

VDIS

- Attach battens crosswise or lengthwise along the substructure (to bear the weight of the insulation material)
- Mount the interior cladding (protects against mechanical influences and UV)



## Airtight finish from the inside

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single-sided high-performance adhesive Sicrall<sup>®</sup> 60 tape for overlaps





- saves time for long overlaps 🗸 hand-tearable
- saves time
- highly resistant to ageing

For above-rafter insulation and renovation from the

airtight sealing of vapour control layers at overlaps.

outside, we recommend Wigluv 60 for the permanent

Article no. 4510-6040 Carton: 8 rolls, roll: width x length: 60 mm x 40 m Special reinforced paper: splash-water repellent, hand-tearable

**Tips and Tricks** 



Laying in case of cellulose insulation

• We recommend laying in the rafter direction, bonding to the rafters and attachment of the battens before injecting the insulation.

B	MOA-SIO
Bioral	BIGA-SICIAI
NON -	SiGA-Siorall
Bioral	in the second
Before	After

Sealing the crease so that it is airtight: • Seal the crease in a "T" shape away

from the overlap using Sicrall

#### Sealing the overlap airtightly

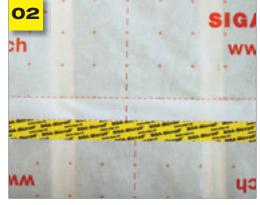


- Release the Sicrall backing strip
- Position Sicrall in the centre of the overlap and secure it in place
- · Remove the backing strip
- Apply Sicrall free of tension and creases and press it down vigorously

### Sealing the butt-joint airtightly



• Apply Sicrall along the centre of the joint



How it should look:

 The overlap is sealed with Sicrall and permanently airtight



- Press it on with a hard rubber roller
- Improves the immediate adhesion



## Airtight finish from the inside

#### single-sided high-performance tape for Rissan<sup>®</sup> 60 circular penetrations



- flexible carrier material clings tightly around pipes and cables
- elastic remains sealed despite structural movements
- highly resistant to ageing

For above-rafter insulation and renovation from the outside, we recommend Wigluv 60 for the permanent airtight sealing of vapour control layers with circular penetrations.

### Sealing the circular penetration airtightly



• Crease Rissan lengthwise



• Apply Rissan half to the pipe and half to the the vapour control layer without tension

## **Tips and Tricks**

Special, reinforced PE film, elastic

Article no. 2510-6025

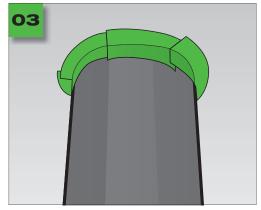


Carton: 10 rolls, roll: width x length: 60 mm x 25 m

- For short pieces, separate Rissan from its backing strip
- Pull on Rissan and the backing strip simultaneously



- Block Rissan roll with one hand
- Use other hand to tear off Rissan over blade with a quick jerking movement



• Apply Rissan around circular parts in layers



How it should look:

 The circular penetration is sealed with layers of Rissan to make it airtight



## Airtight finish from the inside



The bond must not be

under standing water.

Primur can be painted over.

Article no. 3530-1208 Carton: 8 rolls Roll: width x thickness x length: 12 mm x 4 mm x 8 m

## **Tips and Tricks**



#### For overlaps:

- Mount the first sheet of Majpell
- Apply a short Primur bead at the overlap



• Mount a second sheet of Majpell, press it on



 Seal the overlap with Sicrall, see page 15

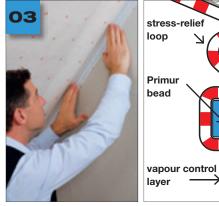
#### Bonding the vapour control layer airtightly to plastered masonry



- Clean the substrate and the vapour control layer
- Apply Primur, align it and press it down
- Cut with a knife and press on



• Remove the backing strips



- Make a stress-relief loop in the vapour control layer
- **Press** the vapour control layer against the Primur bead



How it should look:

 Vapour control area is permanently sealed against plastered masonry with Primur



## **Airtight** finish from the inside

#### **Primur** tubular bag / cartridge



	Tubular bag	Cartridge
Article no.:	3520	3510
Carton:	12 bags + 5 nozzles	12 cartridges
Content:	600 ml	310 ml
Coverage:	12 – 16 m	6 – 8 m

## **Tips and Tricks**



high-performance adhesive

for plastered masonry

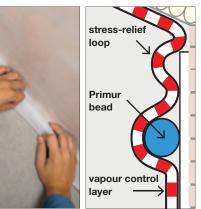
Container made of PP, no alumin 100 % recyclable

Primur can be painted over. Keep out of reach of children!

#### Bonding the vapour control layer airtightly to plastered masonry



 Release secured vapour control layer immediately after applying Primur bead



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- Make a stress-relief loop in the vapour control layer
- Gently press vapour control layer onto Primur bead – do not press flat!!
- Primur bead must remain at least 4 mm thick



With the SIGA tubular bag applicator gun:

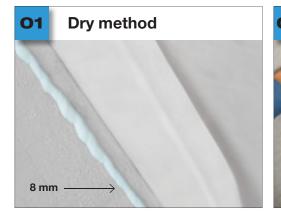
- Twin-spiked nozzle opens Primur bag
- Transparent tube shows fill level

20

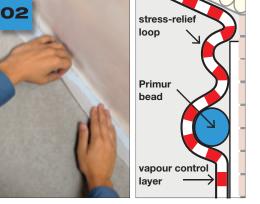


With the SIGA cartridge applicator gun:

- Sturdy applicator gun with longlasting professional quality
- With drip stop hands and gun remain clean



• Apply an 8 mm Primur bead and allow it to rest for **1 to 3 days** 



- Make a stress-relief loop in the vapour-control layer
- Firmly press vapour control layer onto Primur bead



## Airtight finish from the inside

## IGAP S

#### high-performance tape for angular penetrations, Corvum<sup>°</sup> 30/30 purlins, inside and outside corners and skylights

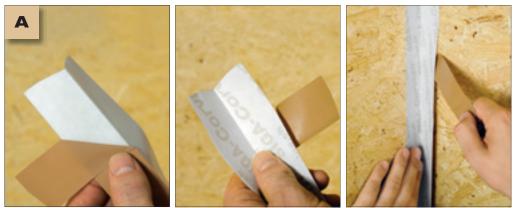


#### ✓ precisely prefolded 30 mm/30 mm wrinkle-free, secure in corners

- ✓ 1 backing strip protruding 1 backing strip already removed simple and quick bonding
- extremely strong adhesion highly resistant to ageing

Article no. 5200-303025 Carton: 8 rolls, roll: width x length: 30/30 mm x 25 m Special reinforced paper: splash-water resistant

## **Tips and Tricks**



Using the backing strip for simple and quick application:

- First fold back the end of the backing strip, this way, the backing strip is ready to hand and can be quickly removed later
- Then apply Corvum to fit

### Sealing the angular penetration airtightly

02



- Cut Corvum to length: add about 3 cm at each end
- Bond tightly into corner for joists (with folded edge against joist)
- Remove the backing strip
- Unfold, press on



- · Start cut just short of the corner of



• Repeat on each side of the joist



How it should look:

 Joist permanently airtightly sealed with Corvum 30/30



## **Airtight** finish from the inside

#### Bonding the vapour control layer airtightly to the purlin

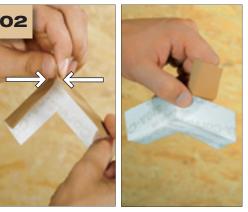


- Bond Corvum accurately to the purlin below the rafters with the prefolded edge at the top
  Press on firmly
- Successively remove backing strip and bond vapour control layer to Corvum
  Press on firmly
- Press on tirr

#### Sealing the inside corner airtightly



- Unfold a short piece of Corvum
- Make a cut in centre of side without backing strip
- Fold over at a 90° angle
- Bond together



SIGA

- Prefold to fit tightly into corner
- Fold back backing strip



• Bond vapour control layer to rafters, see Twinet page 13 or staple it on



How it should look:

• The purlins have been airtightly bonded with Corvum 30/30



- Stick down Corvum corner and press on well
- Repeat first in every inside corner



- Then connect the inside corners:
- Position Corvum accurately in corner and bond side without backing strip first, pressing on firmly, see tip A page 22
- Remove backing strip and press on



**Airtight** finish from the inside

### Sealing the outside corner airtightly



- Affix Corvum to wall with folded edge flush against outside edge
- Add about 3 cm at each end and cut off



- Remove backing strip
- Unfold



• Repeat on each side



SIGA

- Fit a short piece of Corvum into corner
- Remove backing strip
- Press on
- Repeat on each side



- Cut into the corner from the inside out approximately bisecting the angle
- Start cut just short of corner!



- Fold around outside corner
- Press on

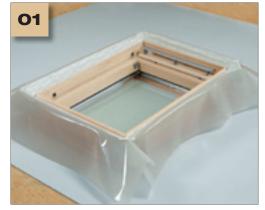


How it should look:
Outside corner is permanently airtightly sealed with Corvum 30/30



## **Airtight** finish from the inside

### Bonding the vapour control layer airtightly to the skylight



Prepare the skirt before installing the skylight. Advantages:

- No overhead work
- High safety
- Saves time



• Cut the vapour control layer and Corvum to size



 Successively remove backing strip and press on Corvum in the groove • Repeat on all sides



SIGA

• Cut and staple vapour control layer • Cut off any excess



- Affix Corvum to centre of vapour control layer sheet (with folded edge flush with sheet edge)
- Press on
- Unfold Corvum



- With the backing strip folded back, insert Corvum accurately into the groove and press on
- Bond Corvum right into the corners



• Cut off a short piece of Corvum • Cut out a 90° angle piece



• With the backing strip folded back, bond Corvum accurately into the corner



## Airtight finish from the inside

#### Bonding the vapour control layer airtightly to the skylight



- Remove backing strip
- Press on firmly
- Repeat in all corners



 Bond vapour control layer sheeting into corner with additional piece of Corvum **Corvum® 12/48** high-performance adhesive tape for window and door frames



Fold

Article no. 5200-124825 Carton: 8 rolls, roll: width x length: 12/48 mm x 25 m Special reinforced paper: splash-water resistant

### precisely prefolded, 12 mm/48 mm invisible behind cladding

 1 backing strip protruding
 1 backing strip already removed simple and quick bonding

extremely strong adhesion highly resistant to ageing



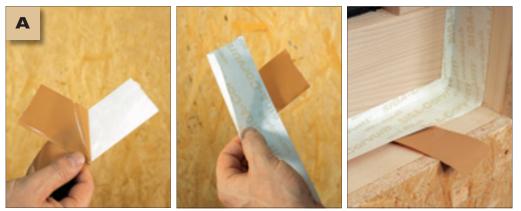
- Cut into centre of excess
- Fold over and press on
- Airtightly seal the overlap with Sicrall



How it should look:

• The skylight is permanently airtightly sealed with Corvum 30/30 and Sicrall

## **Tips and Tricks**



Using the backing strip for simple and quick application:

- **First** fold back the end of the backing strip, this way, the backing strip is ready at hand and can be quickly removed later
- Then apply Corvum to fit

SIGA<sup>B</sup>

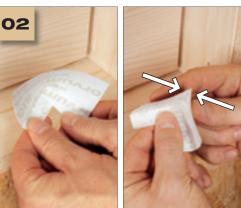


## **Airtight** finish from the inside

#### Sealing the recessed window and door frame airtightly



- Cut off a short piece, unfold
- Make a 12 mm cut in the centre of one side



- Fold over at a 90° angle
- Bond together
- Make a corner crease



- Then bond the inside corners:
- Affix 12 mm side of Corvum to window frame
- Measure and cut to the correct length



SIGA

- Remove backing strip
- Unfold
- Press on
- Repeat on each side



• Remove backing strip



- Press into inside corner
- Affix 12 mm side of Corvum to window frame
- First repeat in each inside corner



How it should look:

- Recessed window frame airtightly bonded with Corvum 12/48
- Corvum is invisible behind cladding



## **Airtight** finish from the inside

### Sealing the protruding window and door frame airtightly



- Measure off required length
- Add approx. 3 cm at each end



- Cut into the corner bisecting the angle
- Fold over
- Press on

## **Sicrall**<sup>®</sup>**150** single-sided high-performance adhesive tape for injection holes and large leaks



Article no. 4510-15040

Carton: 1 roll, roll: width x length: 150 mm x 40 m Special reinforced paper: splash-water repellent, hand-tearable

#### ✓ extremely strong adhesion highly resistant to ageing

- ✓ in dispenser box roll is protected against dust at all times
- with built-in blade and cutting gauge quick and simple to apply

For permanently windtight sealing of injection holes and leaks in the exterior area, we recommend you use Wigluv 150.



• Repeat on each side



How it should look:
Protruding window frames are airtightly bonded with Corvum 12/48

### Sealing injection holes and large leaks airtightly



- Pull out Sicrall 150
- Measure to the required length
- Tear over the blade



- For wood-based panels (e.g. OSB)
- Press on with a hard rubber roller
- Improves instant bonding and is easy to use



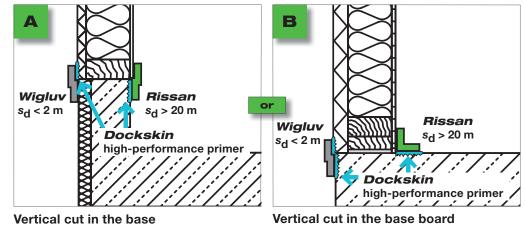
## **Airtight** finish from the inside

## **Rissan° 100 & 150** High-performance adhesive tape for bonding wall elements to the floor and ceiling



- extremely good adhesion on difficult substrates with high-performance primer SIGA-Dockskin<sup>®</sup>
  - can be applied from -10 °C exceptional adhesive strength at low temperatures
  - Iarge diffusion gradient > 1 : 10
     no building damage

### Creating the base-joint airtightly



Rissan 100	Rissan 150
2510-10025	2510-15025
6 rolls	4 rolls
100 mm x 25 m	150 mm x 25 m
	2510-10025 6 rolls

Special, reinforced PE film, elastic. The bond must not be under standing water

## **Dockskin**<sup>®</sup> The high performance primer for sealing sandy, fibrous substrates



Article no. 5910 Carton: 6 cans, 1 can: 1 kg Coverage: • with SIGA-Rissan 100: 25 – 30 m • with SIGA-Rissan 150: 15 – 20 m

- ✓ extremely good adhesion to woodfibre boards and masonry with SIGA-Rissan<sup>®</sup>
- quick drying strong penetration
- usable on cold substrates from -10°C contains no solvents

Solvent-free, water-based acrylate copolymer emulsion. Shelf life: 18 months from the date of manufacture if unopened. Clean the brush immediately with water. Keep out of reach of children!



- Shake **Dockskin** high-performance primer
- Apply a covering coat
- Depending on the temperature and substrate, wait 5 – 20 min. until Dockskin is transparent and sticky.



- Apply Rissan in the middle, align
- Peel off the slit backing strips one after another, press down
- Note: make sure to apply sufficient Rissan on the concrete and woodfibre boards

## **SIGA** reliability

## Warranty

SIGA grants on all properties guaranteed in the instruction manual.

However, SIGA excludes any liability for processing or use that does not comply with the instructions, or:

- unusual influences, in particular of a chemical or mechanical nature
- if permanent mechanical strain (e.g. due to tensile and compression forces) has an impact on the seal
- multilayered sheeting or panelling materials without sufficient cohesive strength
- if windtight sealing is performed on a roof gradient of < 10  $^\circ$
- in the case of open cladding with Majcoat
- in the case of airtight sealing in sauna and swimming pool applications
- in roof renovations if one or more of the conditions specified in point 01, page 38 (Mounting the vapour control layer from the outside during roof renovation) have not been fulfilled
- when using Dockskin, if the sealing is not applied with Wigluv, Rissan, Sicrall, Corvum, Primur, Twinet
- when the prerequisites for the secure laying of sheeting are not fulfilled: The substructure must be free of any protruding objects which could cause injury, such as screws etc.
- when the prerequisites for reliable sealing are not fulfilled: The substrate must be dry, sustainable and free of any dirt and grease. It must not be adhesive-repellent. Before sealing, clean the substrate and sheeting and perform an adhesion test on site. If necessary, strengthen with high-performance primer SIGA-Dockskin.

**Caution!** The bonds must not be under standing water. Creases or tensions in the sheeting / tape must be relieved by cutting and resealed.

This does not effect your statutory rights.

#### SIGA Early Warning System

Adjustments and new developments to commercially available surfaces, plates and membranes are systematically recorded thanks to the unique SIGA Early Warning System and regularly flow into the further development of SIGA products. Therefore, you should arrange for a regular inventory turnover to ensure that you always have SIGA products that are state-of-the-art in terms of technology and ecology.

#### Manual

This manual can become invalid if new knowledge is acquired or new developments are made. The currently valid manual is available at www.siga.ch

## **Technical details**

#### Adhesive

SIGA high-performance adhesives are free of solvents, VOC, high boilers, plasticizers, chlorine and formaldehyde. They cannot be removed.

#### **Processing temperature**

From -10 °C Primur cartridge and tubular bag: from +5 °C

#### Temperature resistance

-40 °C to +100 °C

#### Age resistance

Durable adhesive strength; made without rubber, resins or solvents to prevent embrittlement.

#### Storage

Store in a **cool, dry place** in its original box. Store Primur cartridge, Primur tubular bag, and Dockskin in a cool, dry and **frost-protected** place in their original boxes. Store Majpell and Majcoat in a cool, dry and **UV-protected** place.

Developed and manufactured by: © SIGA

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# For different substrates the right SIGA high-performance adhesive

	Twinet®	<b>Rissan® 60</b>	Rissan® 100	Rissan <sup>®</sup> 150	Sicrall <sup>®</sup> 60	Sicrall <sup>®</sup> 150	Corvum <sup>®</sup> 30/30	Corvum <sup>®</sup> 12/48	<b>Primur</b> <sup>®</sup> cartridge	<b>Primur</b> <sup>®</sup> tubular bag	<b>Primur</b> <sup>®</sup> roll	Wigluv <sup>®</sup> black	Wigluv® 60	Wigluv® 100	Wigluv® 150
Wood	~	~	~	~			~	~	~	~	~	~	~	~	~
Hard wood-based panel materials	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~
Woodfibre boards														✓*	✓*
Gypsum fibreboards	~	~	~	~	~	~	~	~	~	~	~		~	~	~
Plasterboards	~	~	~	~	~	~	~	V	~	~	~				
Cement fibreboards	~	~	~	~			~	~	~	~	~	~	~	~	~
Concrete, masonry, plaster	✓*		✓*	✓*					~	~	~	✓*		✓*	✓*
Bituminous sheeting in the base area			~	~							~			~	~
Perimeter insulation			~	~										V	~
Metals	~	~	~	~			~	~			~	V	V	~	~
Hard plastics	~	~	~	~			~	~			~	V	~	~	~
Electric cables		~	~	~								V	~	V	~

\* must be reinforced with SIGA-Dockskin high-performance primer

If needed all above mentioned substrates can be reinforced with high performance primer SIGA-Dockskin.

## For different types of membranes the right SIGA high-performance adhesive

	Twinet®	Rissan® 60	Rissan® 100	Rissan® 150	Sicrall <sup>®</sup> 60	Sicrall <sup>®</sup> 150	<b>Corvum® 30/30</b>	Corvum <sup>®</sup> 12/48	<b>Primur</b> <sup>®</sup> cartridge	<b>Primur</b> <sup>®</sup> tubular bag	<b>Primur</b> <sup>®</sup> roll	Wigluv® black	Wigluv® 60	Wigluv® 100	Wigluv® 150
Vapour control layers / diffusion retarder sheeting	~	~	~	~	~	~	~	~	~	~	~				
Smooth to rough     PE/PA/PO/PP sheeting															
• Kraft papers															
Aluminium membranes															
Vapour control layers / diffusion retarder sheeting for above-rafter insulation and renovation from the outside	v								~	~	~		~	~	~
Smooth to rough     PE/PA/PO/PP sheeting															
				1											
Breathable membrane											~		~	~	~
(apart from bitumen and PVC membranes except if given individual approval)															
		_													
Facade membranes	~										~	~	~	~	V

SIGA